Fractions Construct a Sum

This task is from Behr, Wachsmuth & Post (Journal for Research in Mathematics Education, Vol. 16, No. 2, 1985).

Use only the following numbers to make fractions in the boxes below such that the sum comes as close to 1 as possible without being 1 exactly.

Number pool: 1, 3, 4, 5, 6, 7

